



SECTION B-B SECTION A-A

NOTES :

1. All welders shall hold a current Alberta second class certificate of proficiency.
2. Weld plates to top pile before placing pile in position.
3. Weld splice plates to bottom pile.
4. Butt weld any opening remaining between piles.
5. All piles to be flame cut using a steel yoke to secure a square and even cut.
6. Splice plates to be supplied by the Department.
7. When the air temperature is below 32° F. all material to be welded shall be preheated to 200° F. & sheltered from wind. The material shall be preheated to a distance 3" beyond the weld.
8. When the air temperature is below 0° F. welding will not be permitted unless suitable hoarding is provided & approved by the Engineer.

STANDARD BP. 14 @ 89 PILE SPLICE ①

1 1/2" = 1' - 0

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Dwg. S-1055