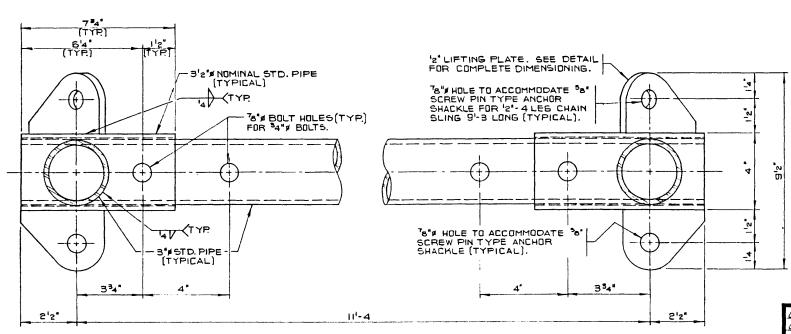
## 3'z"#x7<sup>3</sup>4"LG.PIPE SLEEVE (TYP. ALL CORNERS). 3 F STD. PIPE - 3"≠STD. PIPE 12 (TOP LIFTING PLATES ONLY) $\bigcirc$ 34 4 4 34 11'-4

## PLAN VIEW



SECTION A-A

HALF FULL SIZE

## GENERAL NOTES:

MATERIAL: ◆-ALL STEEL SHALL CONFORM TO THE REQUIREMENTS OF A.S.T.M. A36 DR C.S.A. 640.21-44W.

FABRICATION:

→ ALL REQUIREMENTS OF THE BRIDGE BRANCH SPECIFICATION FOR THE SUPPLY OF STRUCTURAL STEEL (SPEC.No.BIB7M-79JAN.) SHALL BE MET.

→ ALL STEEL SHALL BE BLAST CLEANED IN ACCORDANCE WITH SSPC-SP-6-63. WELDED MEMBERS TO BE CLEANED AFTER FABRICATION.

→ ALL WELDING SHALL CONFORM TO CURRENT A.W.S. SPECIFICATIONS AND INTERIMS.

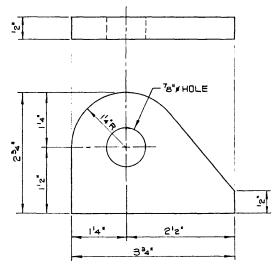
CONNECTIONS:

- ALL BOLTED CONNECTIONS SHALL BE MADE WITH HIGH TENSILE BOLTS, NUTS (WASHERS CONFORMING TO A.S.T.M. SPEC. A 325.

- ALL BOLTS TO DE 34" BOLTS.

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LOADING:
- DESIGN LIVE LOAD: 20,000 LB.



LIFTING PLATE DETAIL 8 REQUIRED FULL SIZ

<u>&amp;</u> <u>&amp;</u> <u>&amp;</u>	APPROVED						Alberta TRANSPORTATION Regional Transportation Services					
<u>↑</u>					SIGNATURE	DECK SLAB						
NO. DATE	·	DESCRIPTION  REVISIONS  DATE					SLING FRAME					
DESIGNED T. BELKE	DRAWN BY	DATE	CHK.D BA	DATE	STREAM	LOCATIO	ON	HWY. NO.	SCALE	FILE NO.	SHEET 1 OF 1	5-1188