	120 x 10 x 290 EXTENDED THE	ROUGH STEEL PIPE				
275 (00)	1 200					
OUTSIDE OF PIPE ONLY	600	600				
, 6 ,	DIDE CLEEVE DETAIL					
<u> </u>	PIPE SLEEVE DETAIL					
AP118811 116773						
GENERAL NOTES	_					
• STEEL SHALL CONFO	EN IN mm. DETAILS ARE NOT TO SO DRM TO ASTM A36 OR CSA G40.2IM AND PROCEDURE FOR S					
	NG SPLICED SHALL HAVE DIAMETERS					

- GROUND OR WATER LINE.
- 3. DAMAGED PILE ENDS SHALL BE TOTALLY REMOVED BY MAKING SQUARE CUT-OFFS.
- 4. THE PIPE SLEEVE SHALL BE CENTRED, AND TAPPED PARALLEL, THE FULL 600 mm DISTANCE ONTO THE PILE.
- 5. THE UPPER PILE END SHALL BE SQUARED, CENTERED ON THE TOP OF THE PIPE SLEEVE, AND TAPPED DOWN INTO THE SLEEVE, KEEPING THE UPPER PILE ALIGNED WITH THE LOWER

6. THE TOP OF THE PILE SPLICE SHALL END UP NOT LESS THAN 250 LINE.

DRAFTING STANDARDS PAGE: 3.8

A						<b>Alberta</b>		RTATION		UTILITIES
3						AIMIG	BRIDGE	ENGINE	RING	BRANCH
A	94-11-3	O GE	NERAL NOTES	AND PAGE NUMBER	RJR	STANDARD				
$ \Lambda $	87-03-0	05 RE	DRAWN FROM	S-1413	DHQ					
NO	DATE		RE	visions	BY	TIMBER PILE SPLICE				
	IGNED D	rawn Mik	DATE 87-03-05	APPROVED EXECUTIVE DIRECTOR	m	SIGNATURE	DATE My8/81	PAGE A	S-14	rawing 113-87