



GENERAL NOTES

• DIMENSIONS ARE GIVEN IN mm. DETAILS ARE NOT TO SCALE

2

REQUIREMENTS AND PROCEDURE FOR SPLICING PIPE PILES

4

1. FIELD WELDING SHALL BE IN ACCORDANCE WITH SECTION 13.4
2. THE LOWER PILE SHALL BE TRIMMED TRUE AND SQUARE.
3. THE BEVEL ON THE UPPER PILE SHALL BE FLAME CUT USING A MECHANICAL PIPE BEVELLING MACHINE.
4. THE BACKUP PLATE SHALL BE WELDED TO THE UPPER PILE.
5. THE UPPER PILE SHALL BE POSITIONED WITH THE BACKUP RING FITTED INTO THE LOWER PILE.

6

6	2014-01-24	NOTE NUMBER 6 DELETED	DB DB
5	2005-05-19	DETAIL "P" REVISED	AW
4	2001-06-19	GENERAL NOTES	AW
3	99-03-29	BEB CHANGED TO TSB	RY
2	94-11-30	GENERAL NOTES	RJR
1	87-03-09	REDRAWN FROM S-1414	DHQ
NO	DATE	REVISIONS	BY

Alberta TRANSPORTATION AND UTILITIES
TECHNICAL STANDARDS BRANCH

**STANDARD
PIPE PILE SPLICE**

DESIGNED DHQ	DRAWN MIK	DATE 87-03-09	APPROVED EXECUTIVE DIRECTOR	SIGNATURE <i>[Signature]</i>	DATE May 8/87	PAGE 3.15	DRAWING S-1414-87
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