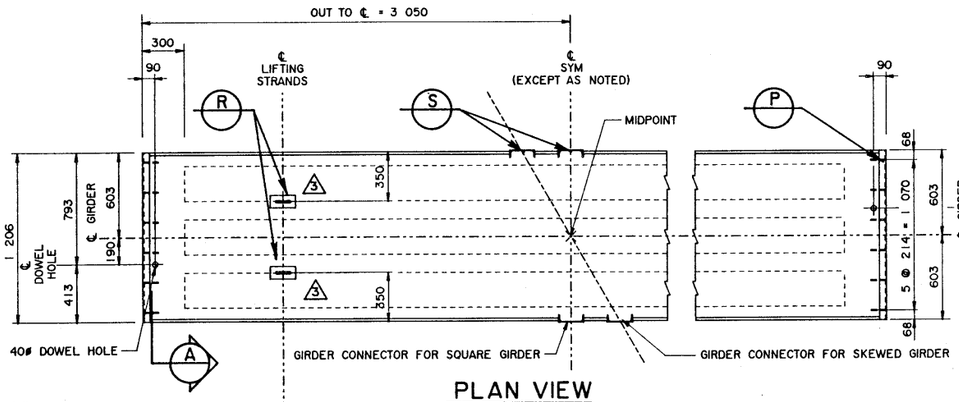
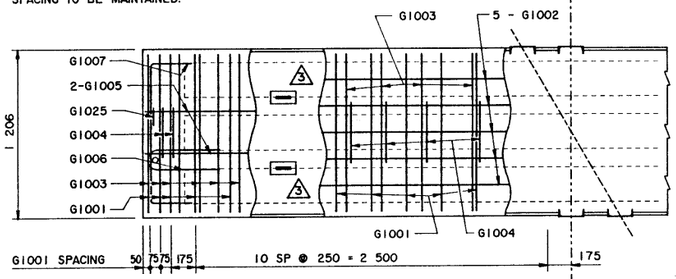
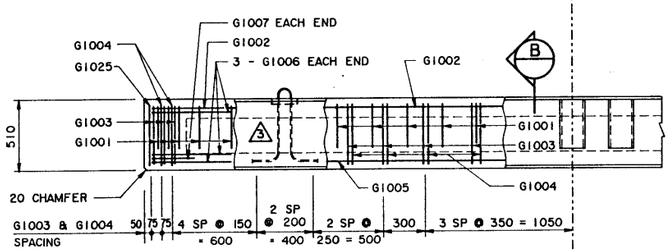


PLAN VIEW
1:20

NOTE:
BEND REINFORCING BAR WHERE NECESSARY TO ACCOMMODATE CHANNEL CONNECTORS. STIRRUP SPACING TO BE MAINTAINED.

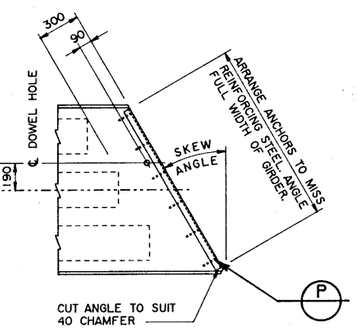


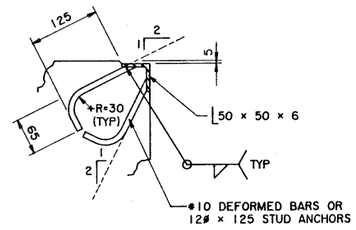
REINFORCEMENT PLAN
1:20



ELEVATION
1:20

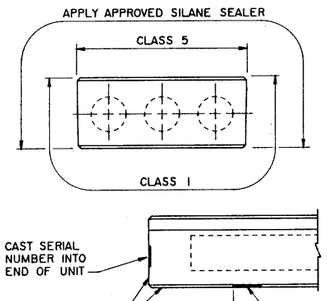
NOTE:
FOR SKEWED END REINFORCING BAR DETAILS SEE DWG S-1561.



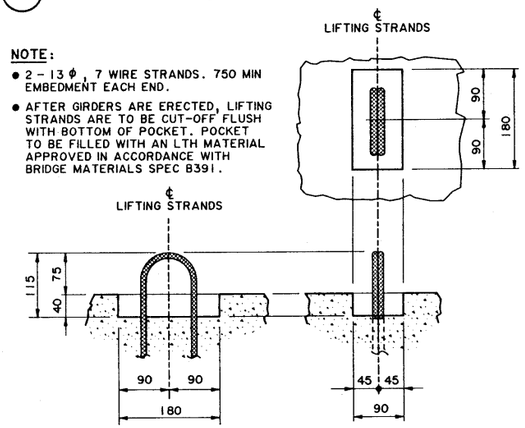


NOTE:
ASSEMBLY TO BE HOT DIP GALVANIZED AFTER FABRICATION.

P BUFFER ANGLE
1:5

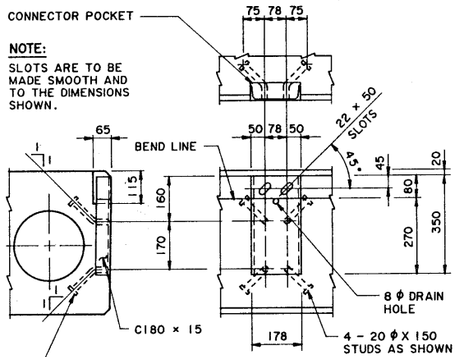


GIRDER FINISHES
(BY FABRICATOR) 1:20



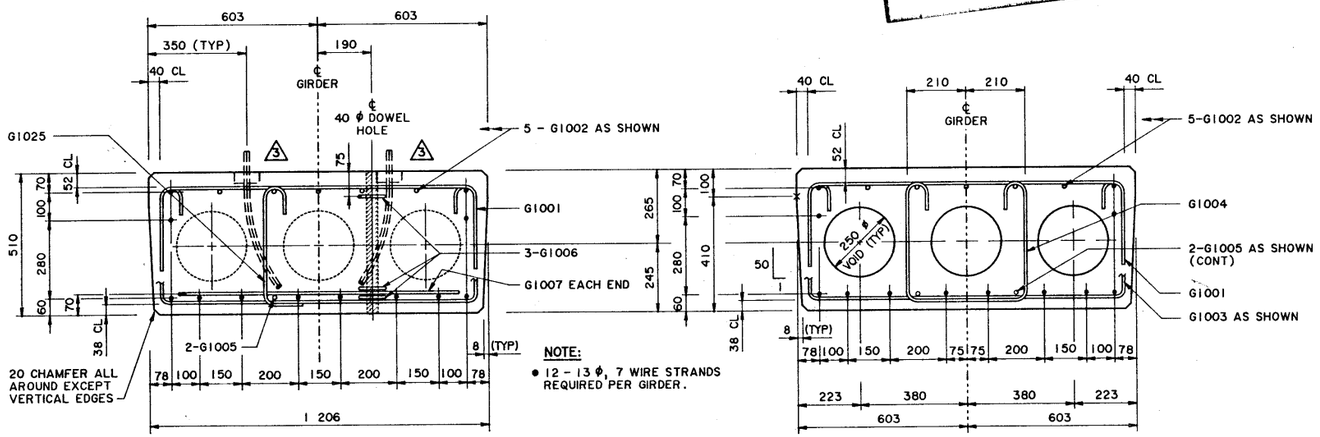
NOTE:
- 2 – 13 ϕ, 7 WIRE STRANDS. 750 MIN EMBEDMENT EACH END.
- AFTER GIRDERS ARE ERECTED, LIFTING STRANDS ARE TO BE CUT-OFF FLUSH WITH BOTTOM OF POCKET. POCKET TO BE FILLED WITH AN LTH MATERIAL APPROVED IN ACCORDANCE WITH BRIDGE MATERIALS SPEC B391.

3 R LIFTING HOOK POCKET
1:5



NOTE: ASSEMBLY TO BE HOT DIP GALVANIZED AFTER FABRICATION.

S GIRDER CONNECTORS
1:10



A SECTION
1:10

B SECTION
1:10

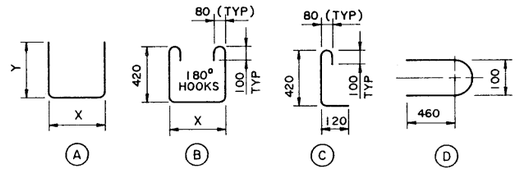
SUPERSEDED BY REVISION 1

BAR LIST: FOR SQUARE GIRDER

MARK	SIZE	NO	TYPE	X	Y	LENGTH	MASS
G1001	10	29	A	1 125	300	1 725	39
G1002	10	5	STR			6 000	24
G1003	10	29	B	1 125		2 220	51
G1004	10	27	B	420		1 520	32
G1005	10	2	STR			5 900	9
G1006	10	6	D			1 080	5
G1007	10	2	A	1 000	300	1 600	3
G1025	10	2	C			670	1

TOTAL kg : 164

BAR TYPES
(ALL BAR DIMENSIONS ARE OUT TO OUT)



GENERAL NOTES

- ALL DRAWING REFERENCES ARE TO CURRENT DRAWINGS.

DESIGN

- CAN/CSA-S6-88 SPECIFICATIONS EXCEPT AS MODIFIED BELOW:
  - ALLOWABLE TENSION AT MIDSPAN IS 40% OF MODULUS OF RUPTURE (SEVERE EXPOSURE CONDITIONS).
  - NO TENSION ALLOWED IN DECK SURFACE.
- LOADING:

  LIVE LOAD – CAN/CSA-S6-88; CS-750 ONE WHEEL LINE PER GIRDER

  DEAD LOAD – GIRDER = 0.93 t/m
  – WEARING SURFACE = 0.24 t/m

MATERIALS

- CONCRETE SHALL CONTAIN SILICA FUME AND BE MADE OF LIGHTWEIGHT COARSE AGGREGATE AND NATURAL SAND FINES. UNIT WEIGHT OF SEMI-LIGHTWEIGHT CONCRETE SHALL BE 1920 kg/m³.
- 28 DAY CONCRETE STRENGTH — 35 MPa
- RELEASE STRENGTH ——— 28 MPa
- PRESTRESSING STEEL SHALL BE 13 ϕ, 7 WIRE LOW RELAXATION STRAND (fpu = 1 860 MPa).
- REINFORCING STEEL SHALL BE GRADE 400W (YIELD STRENGTH OF GRADE 300 USED IN DESIGN TO ALLOW TACK WELDING OF SHEAR REINFORCEMENT).

FABRICATION

- GIRDERS SHALL CONFORM TO THE CURRENT REQUIREMENTS OF THE BRIDGE MATERIALS SPECIFICATION FOR THE MANUFACTURE OF PRESTRESSED CONCRETE BRIDGE UNITS (SPEC B190).
- FORCE IN PRESTRESSING STEEL:
  INITIAL TENSIONING LOAD = 129 kN/STRAND
  DESIGN LOAD AFTER LOSSES = 111 kN/STRAND
- ALL GALVANIZING SHALL CONFORM TO ASTM SPEC A123.
- ⚠1 BEND OR SHIFT REINFORCING WHERE REQUIRED TO CLEAR GIRDER CONNECTORS AND LIFTING HOOK ASSEMBLIES. STIRRUP SPACING TO BE MAINTAINED. FOR CONNECTOR AND LIFTING HOOK LOCATIONS SEE DWG S-1561.

ERECTION

- ANY FREE SPACE BETWEEN CONNECTORS SHALL BE FILLED WITH DROP-IN WASHERS.
- CALCULATED MASS OF ONE GIRDER IS 5.84 t.

SUPERSEDED (2)

REV	DATE	REVISIONS	BY
⚠7			
⚠6			
⚠5			
⚠4			
⚠3	94-04-05	LIFTING HOOK POCKET	LEA
⚠2	93-12-13	BAR LENGTH REVISED	SBD
⚠1	93-08-27	CONNECTOR & LIFTING HOOK LOCATION NOTE	LEA

APPROVED
EXECUTIVE DIRECTOR BRIDGE ENGINEERING
DATE May 24/94

Alberta TRANSPORTATION AND UTILITIES
BRIDGE ENGINEERING BRANCH

PRESTRESSED CONCRETE 6.10 m TYPE SC-510 INTERIOR GIRDER

DESIGNED	DRAWN	DATE	CHECKED	DATE	STREAM	LOCATION	HIGHWAY	FILE	SHEET	DRAWING
LEA	VMV	93-08-18	SBD	94-05-16					1 of 4	S-1559

FILE BBVIN s1559x93.rv3 UPDATE MAY 02, 1994
TIME 1100 HR

AT 1.1 - 2002/08/01 EDITION
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