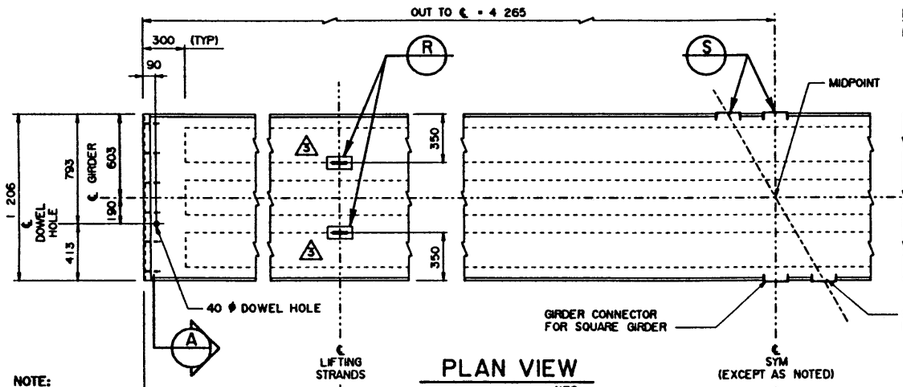
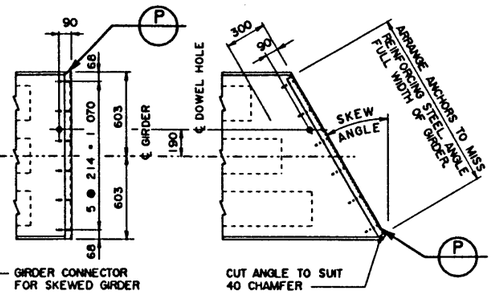
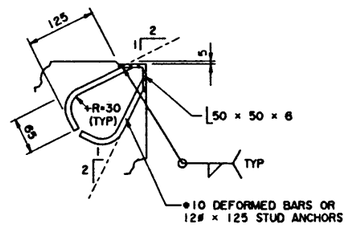


PLAN VIEW
NTS

NOTE:
FOR SKEWED END REINFORCING BAR DETAILS SEE DWG S-1564.





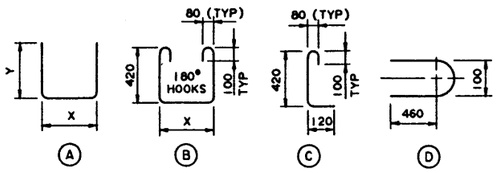
NOTE:
ASSEMBLY TO BE HOT DIP GALVANIZED AFTER FABRICATION.

P BUFFER ANGLE
1:5

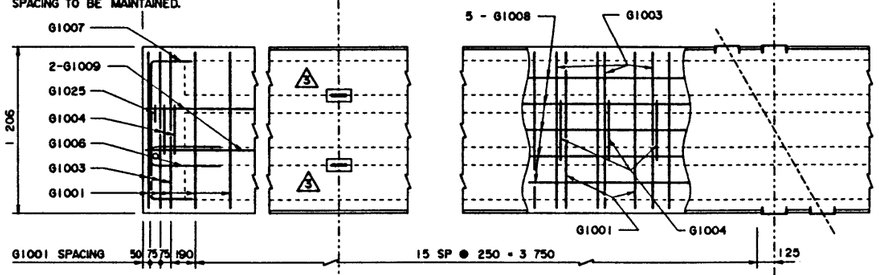
BAR LIST: FOR SQUARE GIRDER							
MARK	SIZE	NO	TYPE	X	Y	LENGTH	MASS
G1001	10	38	A	1 125	300	1 725	51
G1003	10	42	B	1 125		2 220	73
G1004	10	40	B	420		1 520	48
G1006	10	6	D			1 080	5
G1007	10	2	A	1 000	300	1 600	3
G1008	10	5	STR			8 430	33
G1009	10	2	STR			8 330	13
G1025	10	2	C			670	1

TOTAL kg : 227

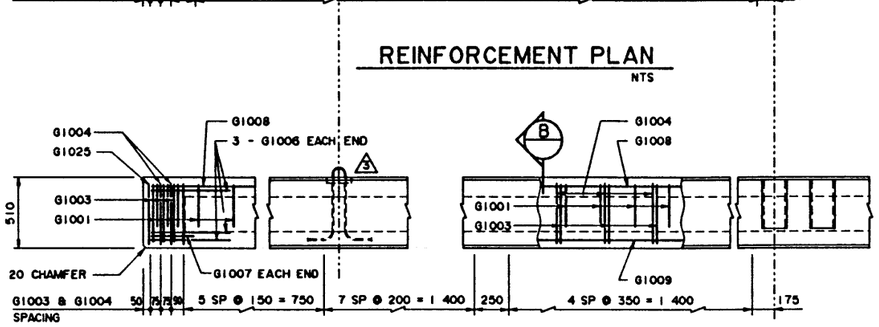
BAR TYPES
(ALL BAR DIMENSIONS ARE OUT TO OUT)



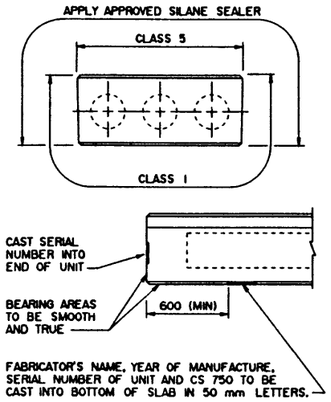
NOTE:
BEND REINFORCING BAR WHERE NECESSARY TO ACCOMMODATE CHANNEL CONNECTORS. STIRRUP SPACING TO BE MAINTAINED.



REINFORCEMENT PLAN
NTS

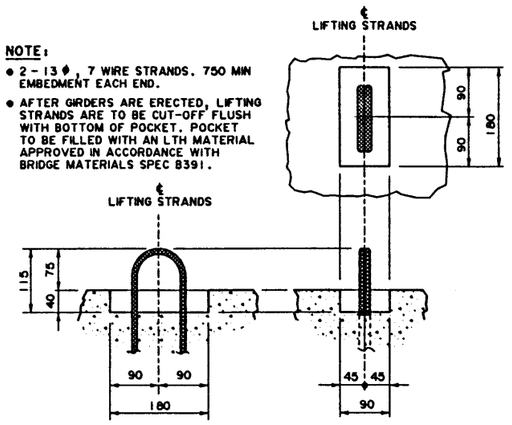


ELEVATION
NTS

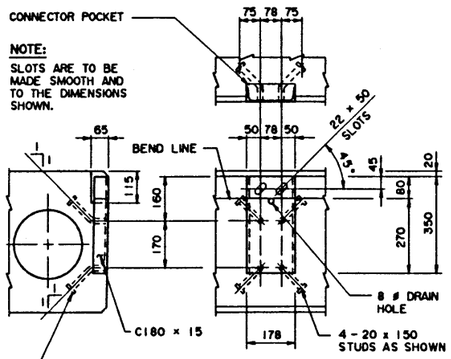


GIRDER FINISHES
(BY FABRICATOR) 1:20

NOTE:
- 2 - 13 ϕ, 7 WIRE STRANDS. 750 MIN EMBEDMENT EACH END.
- AFTER GIRDERS ARE ERECTED, LIFTING STRANDS ARE TO BE CUT-OFF FLUSH WITH BOTTOM OF POCKET. POCKET TO BE FILLED WITH AN LTH MATERIAL APPROVED IN ACCORDANCE WITH BRIDGE MATERIALS SPEC 8391.



3 R LIFTING HOOK POCKET
1:5



NOTE: ASSEMBLY TO BE HOT DIP GALVANIZED AFTER FABRICATION.

S GIRDER CONNECTORS
1:10

GENERAL NOTES

- ALL DRAWING REFERENCES ARE TO CURRENT DRAWINGS.

DESIGN

- CAN/CSA-S6-88 SPECIFICATIONS EXCEPT AS MODIFIED BELOW:
  - ALLOWABLE TENSION AT MIDSPAN IS 40% OF MODULUS OF RUPTURE (SEVERE EXPOSURE CONDITIONS).
  - NO TENSION ALLOWED IN DECK SURFACE.
- LOADING:

  LIVE LOAD - CAN/CSA-S6-88; CS-750 ONE WHEEL LINE PER GIRDER

  DEAD LOAD - GIRDER • 0.93 t/m
  - WEARING SURFACE • 0.24 t/m

MATERIALS

- CONCRETE SHALL CONTAIN SILICA FUME AND BE MADE OF LIGHTWEIGHT COARSE AGGREGATE AND NATURAL SAND FINES. UNIT WEIGHT OF SEMI-LIGHTWEIGHT CONCRETE SHALL BE 1920 kg/m³.
- 28 DAY CONCRETE STRENGTH — 35 MPa
- RELEASE STRENGTH ——— 28 MPa
- PRESTRESSING STEEL SHALL BE 13 ϕ, 7 WIRE LOW RELAXATION STRAND (fpu = 1860 MPa).
- REINFORCING STEEL SHALL BE GRADE 400W (YIELD STRENGTH OF GRADE 300 USED IN DESIGN TO ALLOW TACK WELDING OF SHEAR REINFORCEMENT).

FABRICATION

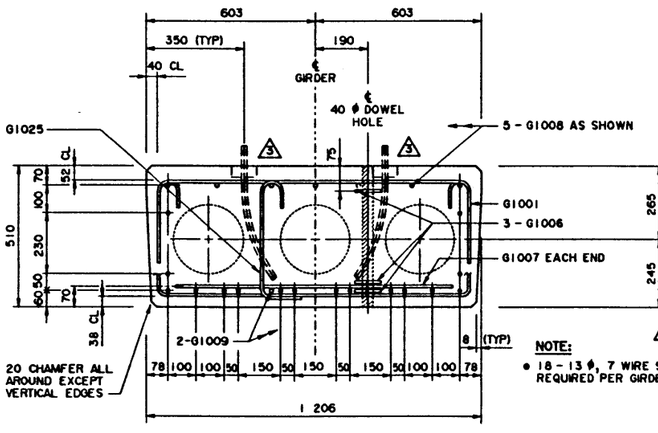
4 • GIRDERS SHALL CONFORM TO THE CURRENT REQUIREMENTS OF THE SPECIFICATIONS FOR BRIDGE CONSTRUCTION SECTION 7 - PRECAST CONCRETE UNITS.

- FORCE IN PRESTRESSING STEEL:
  INITIAL TENSIONING LOAD • 129 kN/STRAND
  DESIGN LOAD AFTER LOSSES • 108 kN/STRAND
- ALL GALVANIZING SHALL CONFORM TO ASTM SPEC A123.

1 • BEND OR SHIFT REINFORCING WHERE REQUIRED TO CLEAR GIRDER CONNECTORS AND LIFTING HOOK ASSEMBLIES. STIRRUP SPACING IS TO BE MAINTAINED. FOR CONNECTOR AND LIFTING HOOK LOCATIONS SEE DWG S-1564.

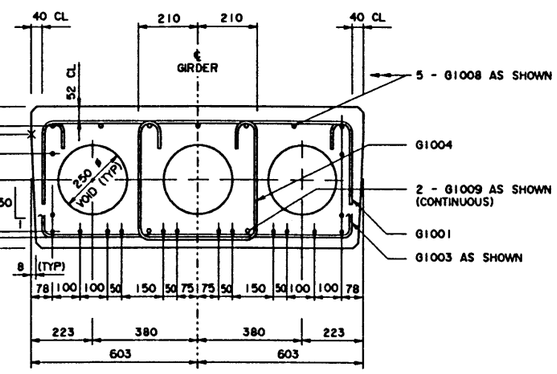
ERECTION

- ANY FREE SPACE BETWEEN CONNECTORS SHALL BE FILLED WITH DROP-IN WASHERS.
- CALCULATED MASS OF ONE GIRDER IS 8.11 t.



A SECTION
1:10

NOTE:
- 18 - 13 ϕ, 7 WIRE STRANDS REQUIRED PER GIRDER



B SECTION
1:10

REV	DATE	REVISIONS	BY
5			
4			
3			
2	95-07-10	SPECIFICATION NOTE	LEA
1	94-04-05	LIFTING HOOK POCKET	LEA
0	93-12-13	BAR LENGTH REVISED; SECTION B DIMENSIONS	SBD
	93-08-27	CONNECTOR & LIFTING HOOK LOCATION NOTE	LEA

ORIGINAL DRAWING APPROVED BY
J. RAMOTAR
EXECUTIVE DIRECTOR BRIDGE ENGINEERING
MAY 24, 1994

Alberta TRANSPORTATION AND UTILITIES
BRIDGE ENGINEERING BRANCH

PRESTRESSED CONCRETE 8.53 m TYPE SC-510 INTERIOR GIRDER

DESIGNED	DRAWN	DATE	CHECKED	DATE	STREAM	LOCATION	HIGHWAY	FILE	SHEET	DRAWING
LEA	VMV	93-08-19	SBD	94-05-16					1 of 4	S-1562

FILE BBVNW s1562v93.rv4 UPDATE JUL 21, 1995