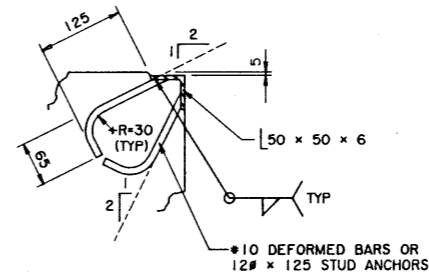
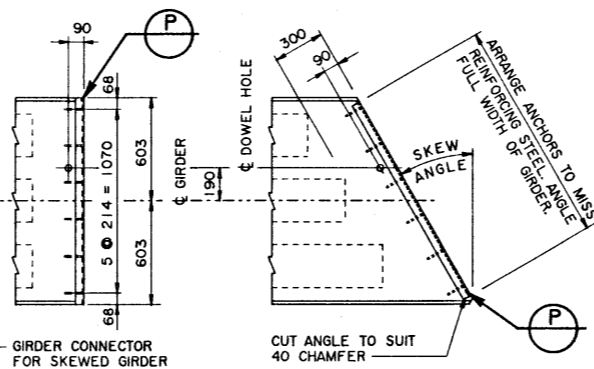
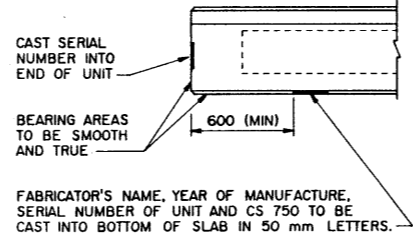
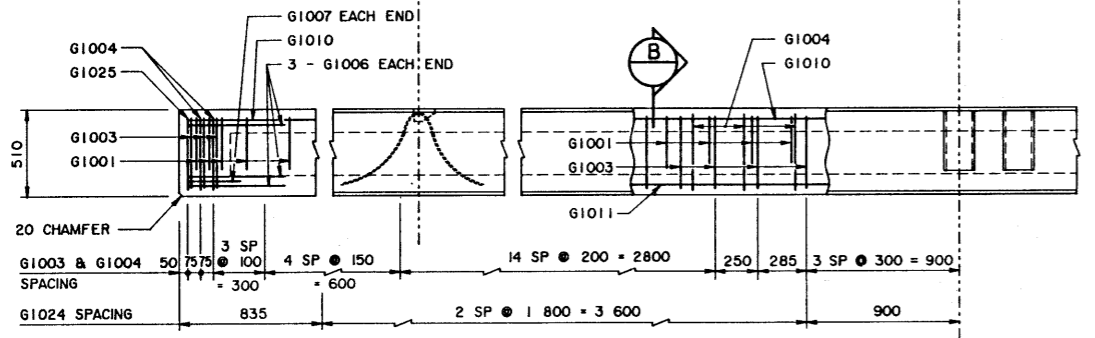
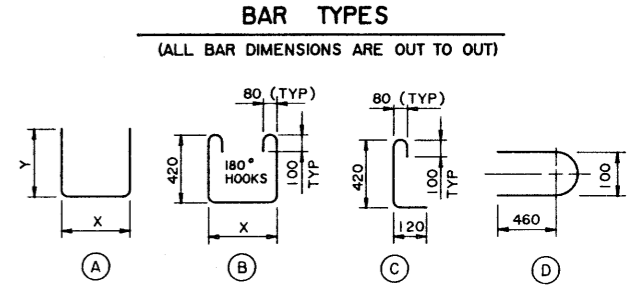
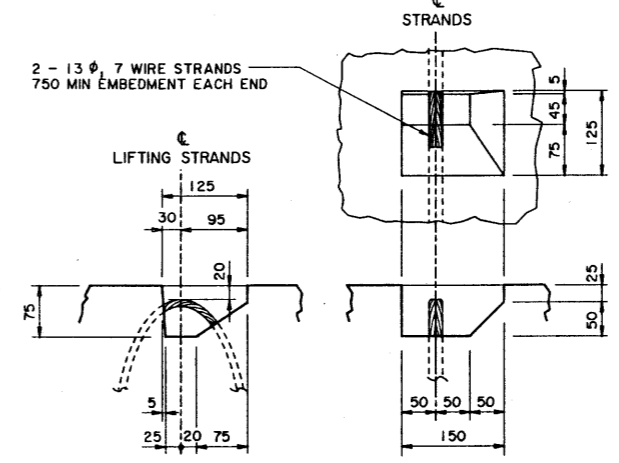
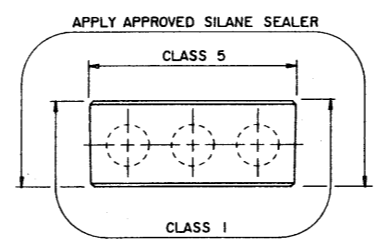
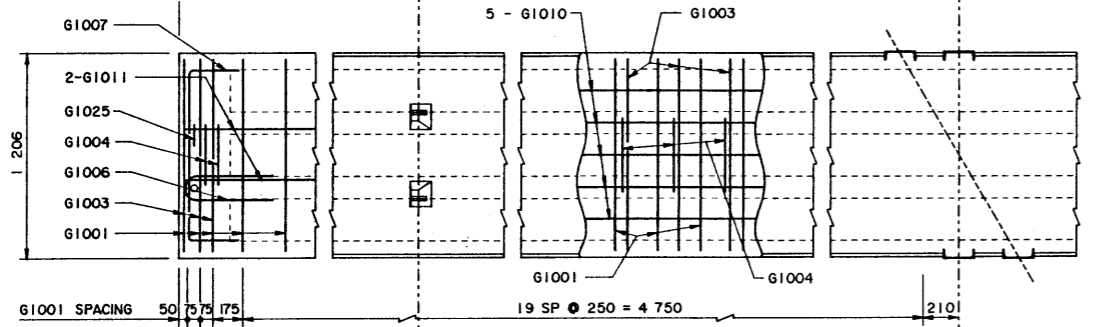


**NOTE:**  
FOR SKEWED END REINFORCING BAR DETAILS SEE DWG S-1584.

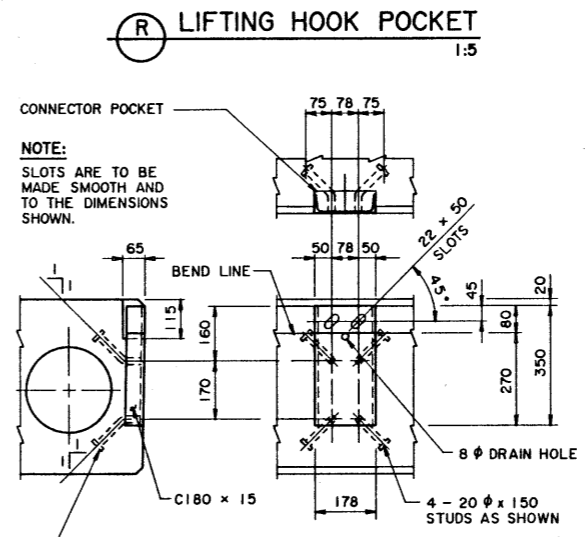


BAR LIST: FOR SQUARE GIRDER							
MARK	SIZE	NO	TYPE	X	Y	LENGTH	MASS
G1001	10	47	A	1 125	300	1 725	64
G1003	10	57	B	1 225		2 220	99
G1004	10	55	C	420		1 520	66
G1006	10	6	D			1 020	5
G1007	10	2	A	1 000	300	1 600	3
G1010	10	5	STR			10 570	41
G1011	10	2	STR			10 470	16
G1024	10	6	STR			1 100	5
G1025	10	2	C			670	1
G2501	25	4	A	10 520	350	11 220	176

TOTAL kg : 476



**GIRDER FINISHES**  
(BY FABRICATOR) 1:20



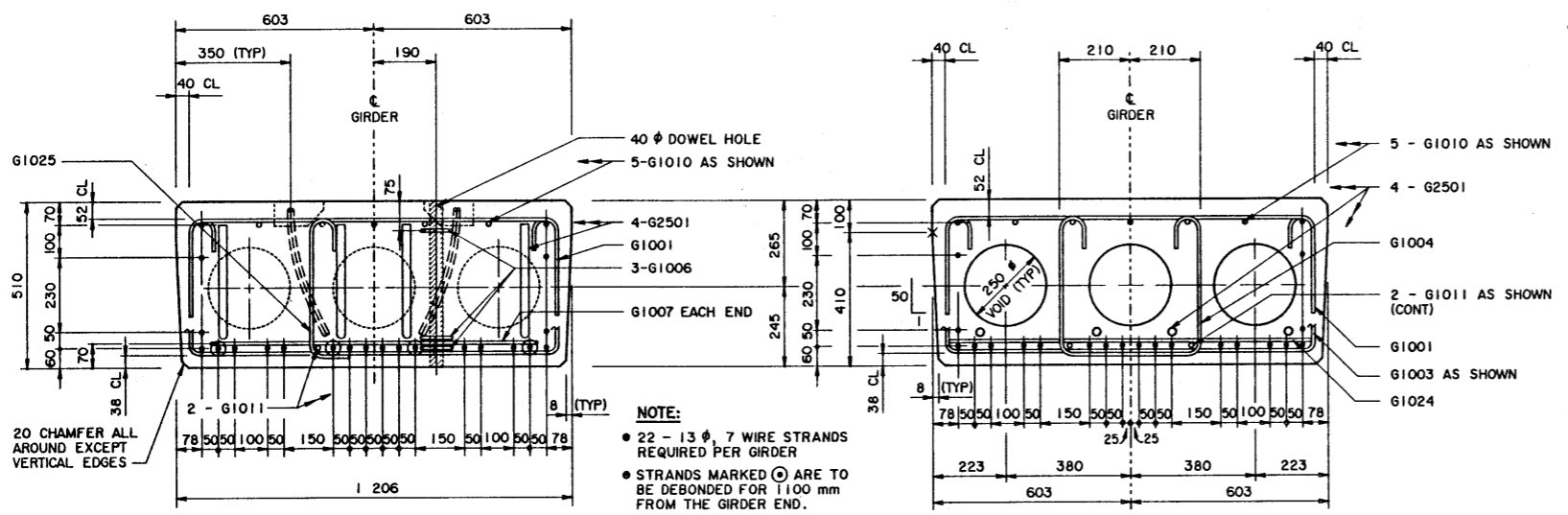
**GENERAL NOTES**

- ALL DRAWING REFERENCES ARE TO CURRENT DRAWINGS.
- DESIGN**
- CAN/CSA-S6-88 SPECIFICATIONS EXCEPT AS MODIFIED BELOW:
  - ALLOWABLE TENSION AT MIDSPAN IS 40% OF MODULUS OF RUPTURE (SEVERE EXPOSURE CONDITIONS).
  - NO TENSION ALLOWED IN DECK SURFACE.
- LOADING:**
  - LIVE LOAD - CAN/CSA-S6-88; CS-750 ONE WHEEL LINE PER GIRDER
  - DEAD LOAD - GIRDER = 0.93 t/m
  - WEARING SURFACE = 0.24 t/m

- MATERIALS**
- CONCRETE SHALL CONTAIN SILICA FUME AND BE MADE OF LIGHTWEIGHT COARSE AGGREGATE AND NATURAL SAND FINES. UNIT WEIGHT OF SEMI-LIGHTWEIGHT CONCRETE SHALL BE 1920 kg/m<sup>3</sup>.
- 28 DAY CONCRETE STRENGTH - 35 MPa
- RELEASE STRENGTH - 28 MPa
- PRESTRESSING STEEL SHALL BE 13  $\phi$ , 7 WIRE LOW RELAXATION STRAND ( $f_{pu}$  = 1860 MPa).
- REINFORCING STEEL SHALL BE GRADE 400W (YIELD STRENGTH OF GRADE 300 USED IN DESIGN TO ALLOW TACK WELDING OF SHEAR REINFORCEMENT).

- FABRICATION**
- GIRDERS SHALL CONFORM TO THE CURRENT REQUIREMENTS OF THE BRIDGE MATERIALS SPECIFICATION FOR THE MANUFACTURE OF PRESTRESSED CONCRETE BRIDGE UNITS (SPEC B190).
- FORCE IN PRESTRESSING STEEL:
  - INITIAL TENSIONING LOAD = 129 kN/STRAND
  - DESIGN LOAD AFTER LOSSES = 105 kN/STRAND
- ALL GALVANIZING SHALL CONFORM TO ASTM SPEC A123.
- BEND OR SHIFT REINFORCING WHERE REQUIRED TO CLEAR GIRDER CONNECTORS AND LIFTING HOOK ASSEMBLIES. STIRRUP SPACING IS TO BE MAINTAINED. CONNECTOR AND LIFTING HOOK LOCATIONS SEE DWG S-1573.

- ERECTION**
- ANY FREE SPACE BETWEEN CONNECTORS SHALL BE FILLED WITH DROP-IN WASHERS.
- CALCULATED MASS OF ONE GIRDER IS 101 t.



**NOTE:**  
22 - 13  $\phi$ , 7 WIRE STRANDS REQUIRED PER GIRDER  
STRANDS MARKED (C) ARE TO BE DEBONDED FOR 1100 mm FROM THE GIRDER END.

**SUPERSEDED**

APPROVED		Alberta TRANSPORTATION AND UTILITIES BRIDGE ENGINEERING BRANCH	
EXECUTIVE DIRECTOR BRIDGE ENGINEERING		PRESTRESSED CONCRETE 10.67 m TYPE SC-510 INTERIOR GIRDER	
DATE: PRELIM		DRAWING: S-1571	
DESIGNED	DRAWN	DATE	CHECKED
LEA	VMV	93-09-17	
STREAM	LOCATION	HIGHWAY	FILE
SHEET	DRAWING		
1 of 4	S-1571		