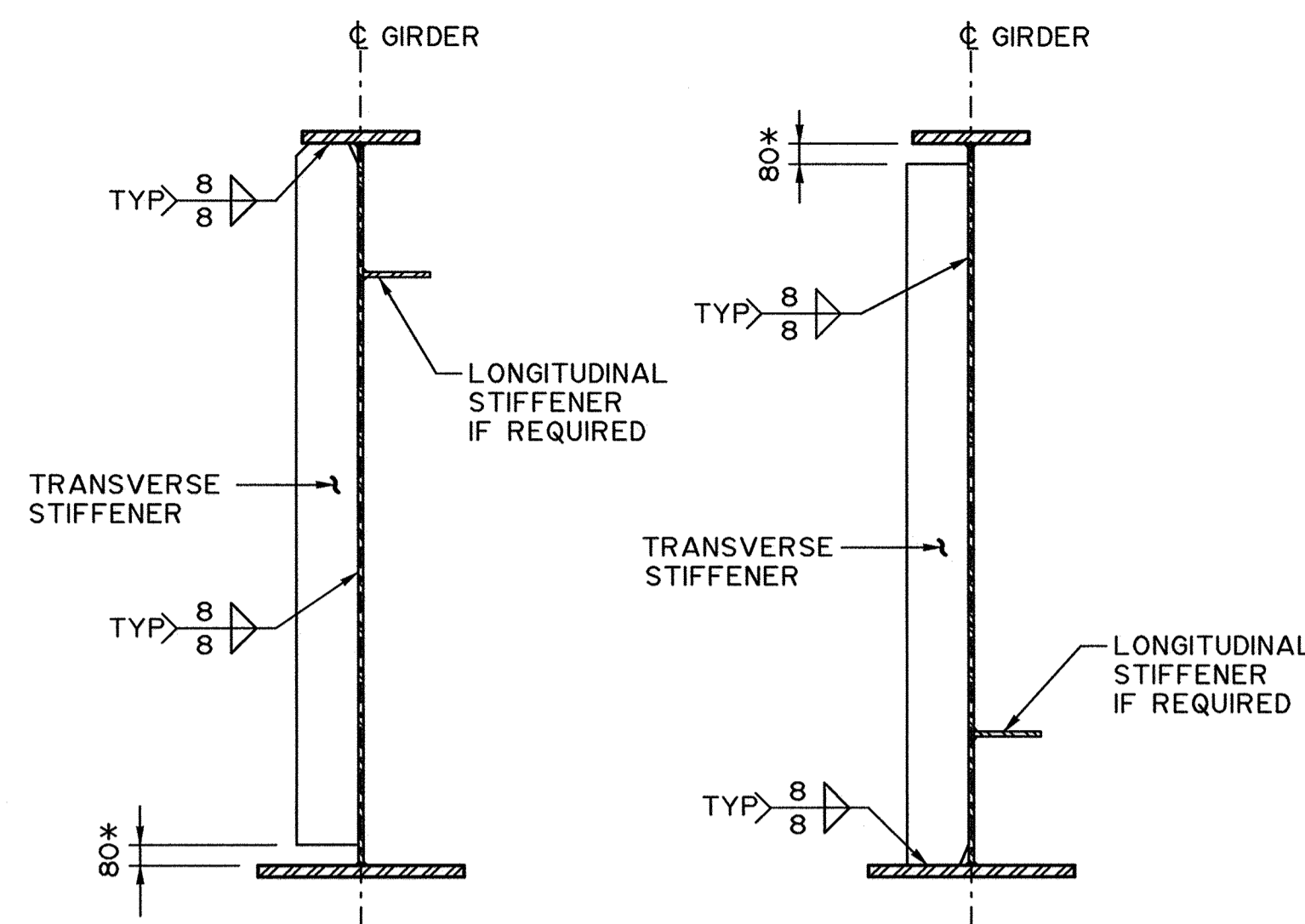


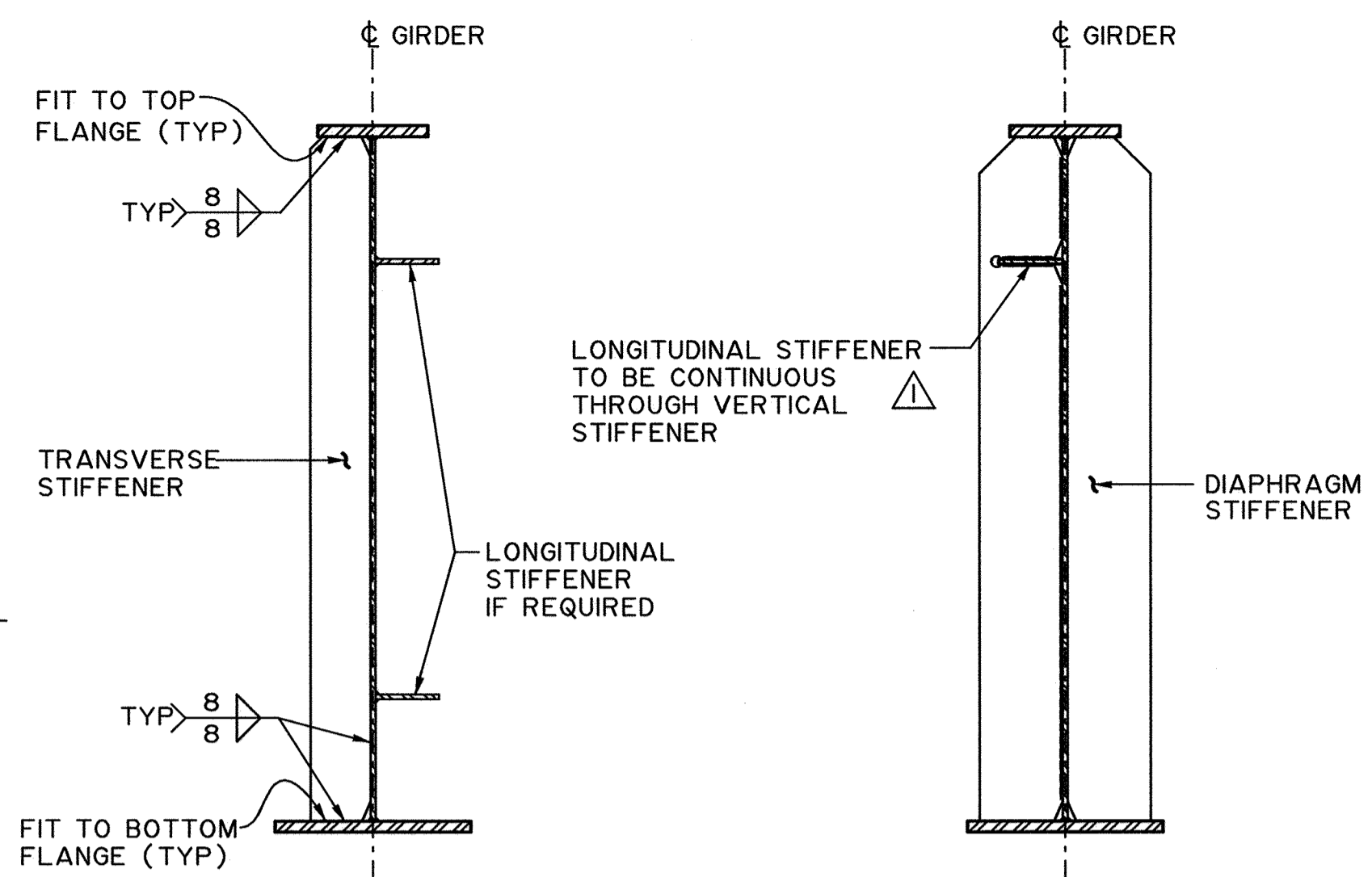
**BEARING & JACKING STIFFENERS**

1:25



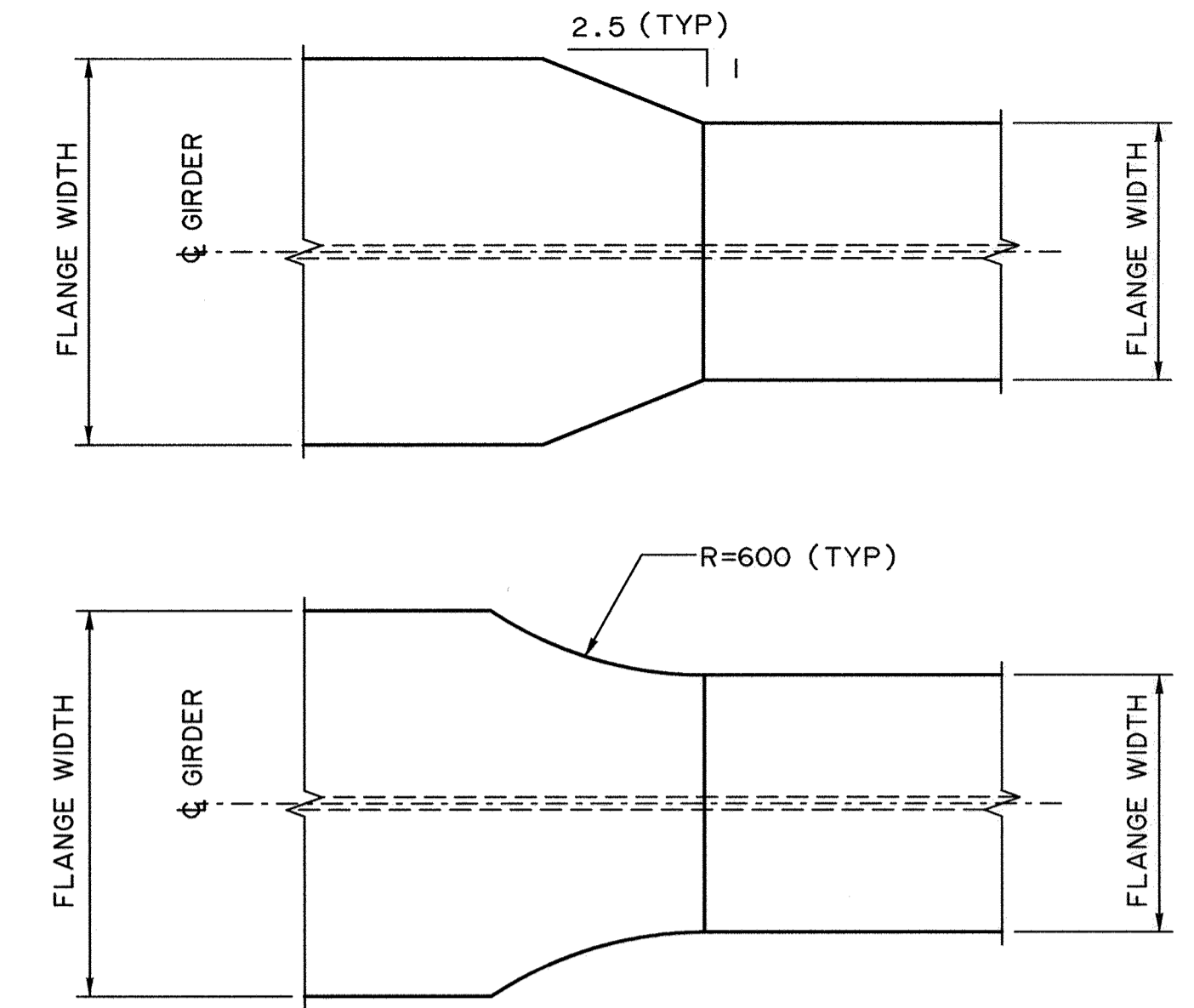
**INTERMEDIATE STIFFENERS**

1:25



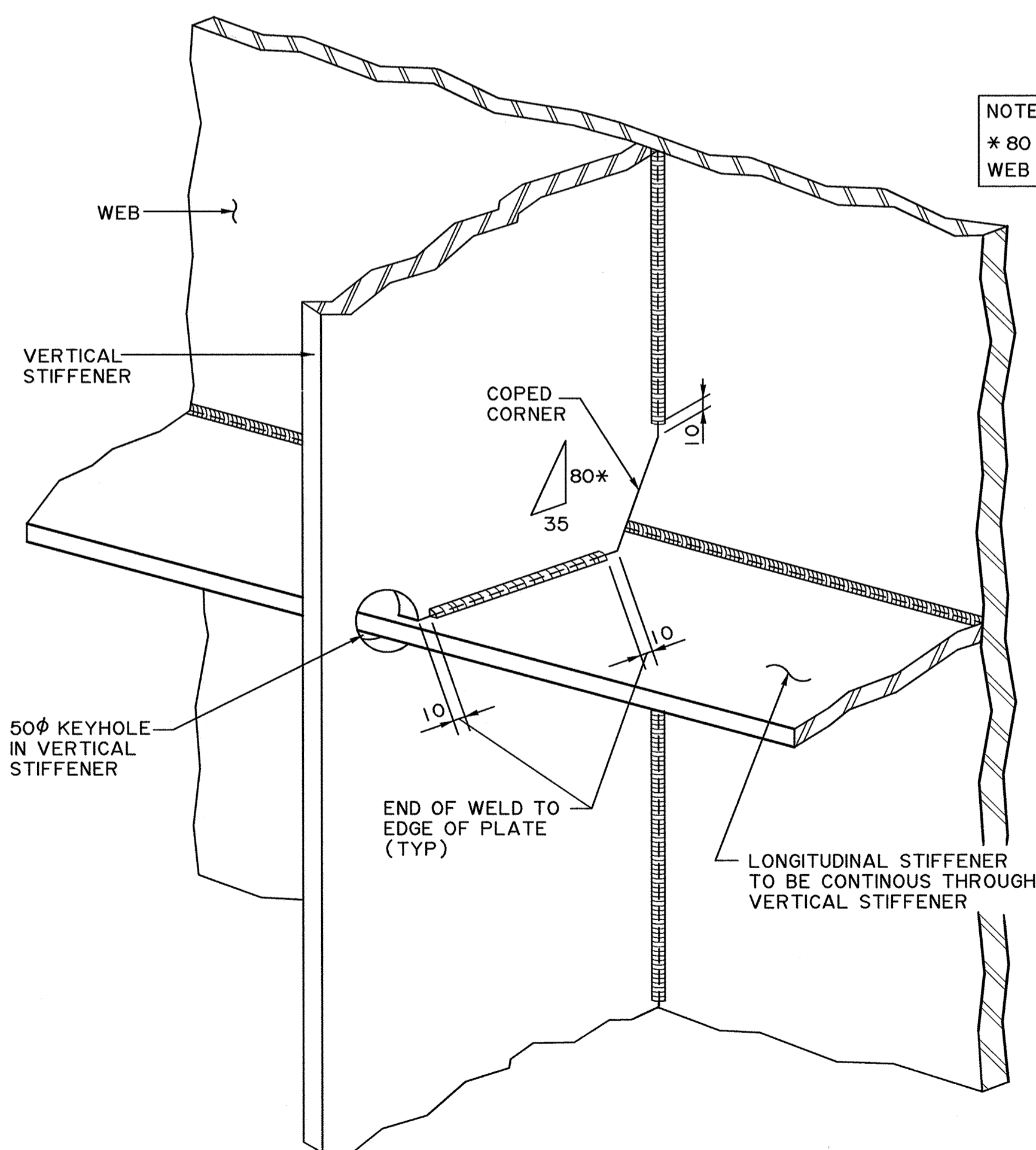
**LONGITUDINAL STIFFENER AT DIAPHRAGM STIFFENER**

1:25



**TYPICAL FLANGE WIDTH TRANSITION DETAILS**

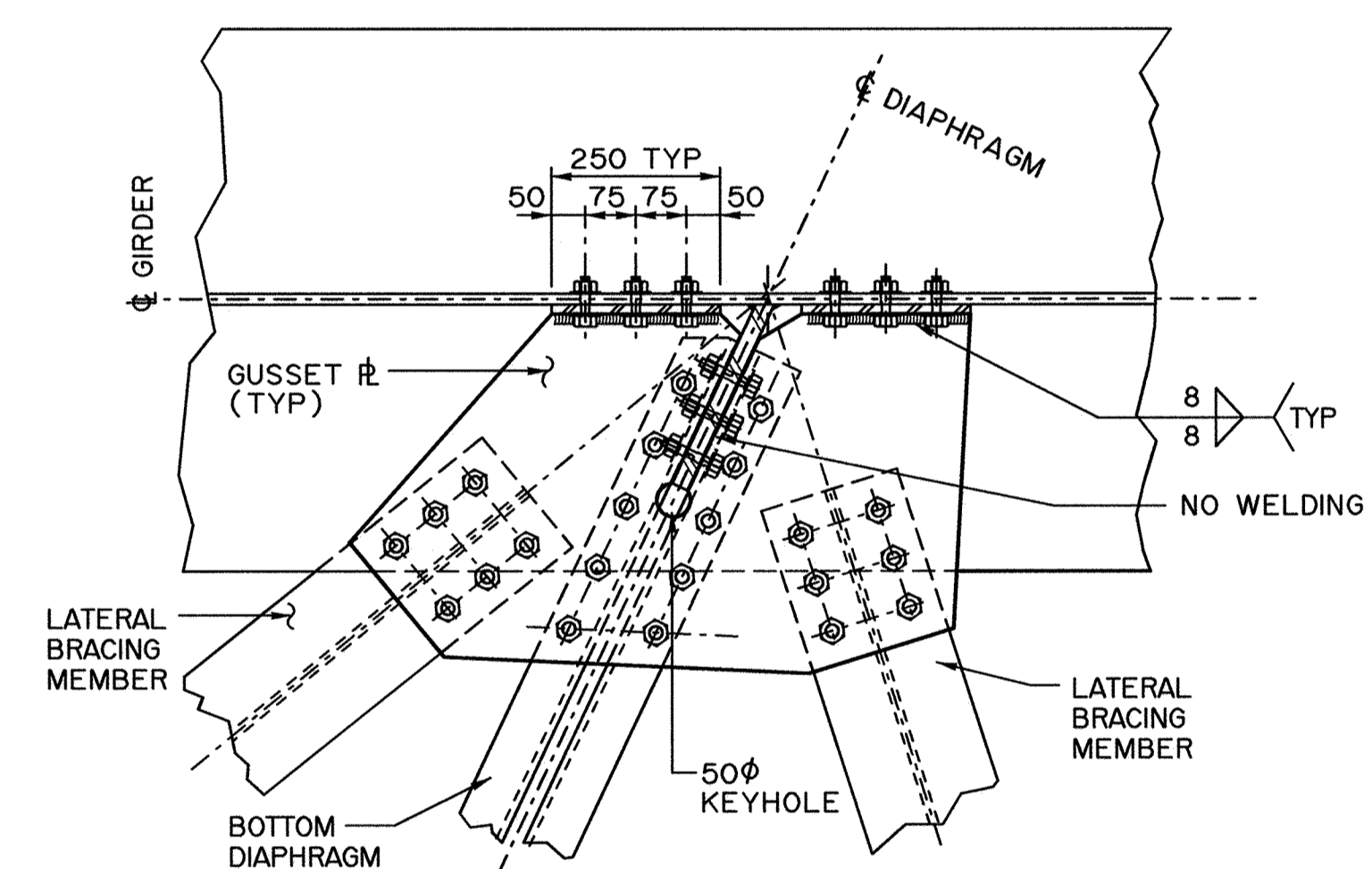
1:10



**WELDED VERTICAL STIFFENER AT LONGITUDINAL STIFFENER**

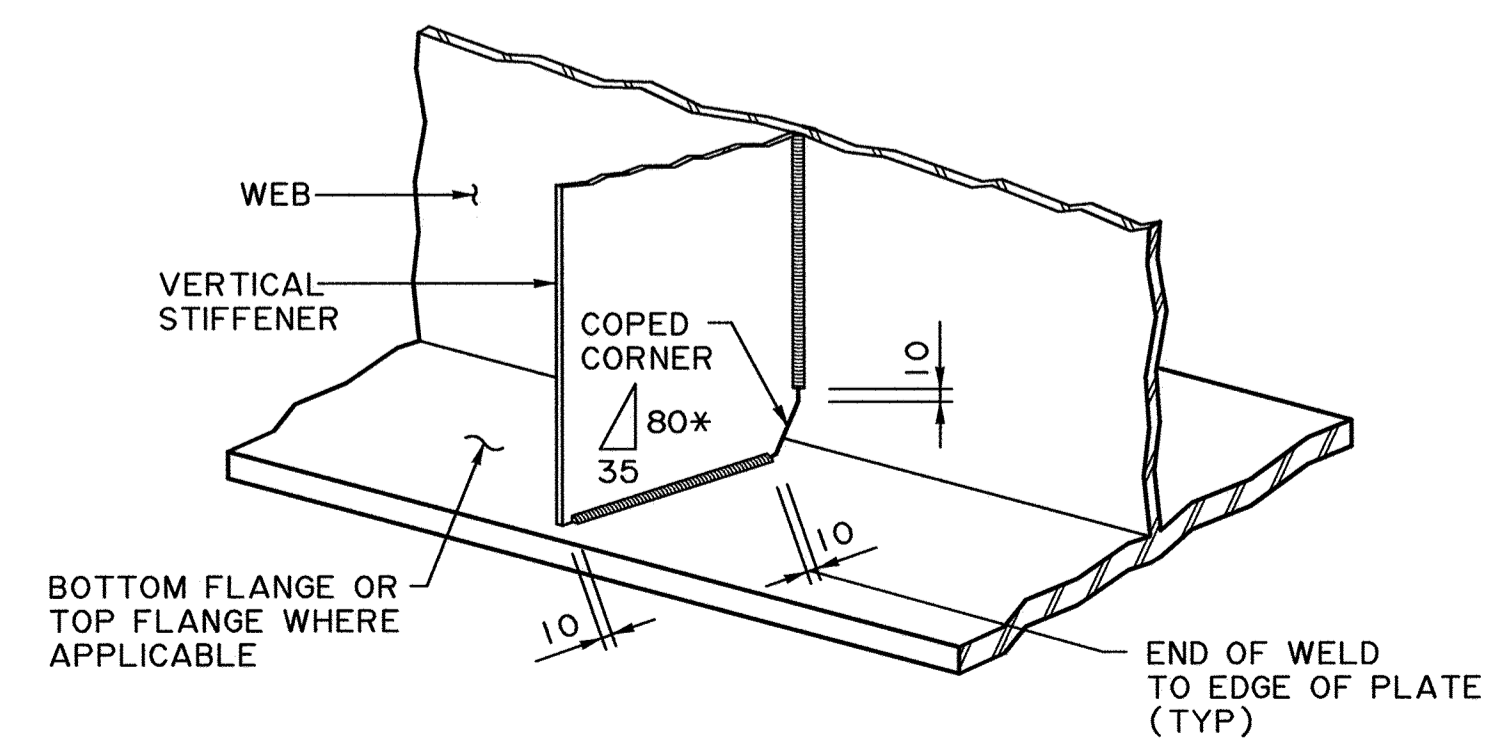
1:15

NOTE:  
\* 80 DIMENSION APPLICABLE FOR WEB THICKNESS  $14 < t \leq 20$  mm



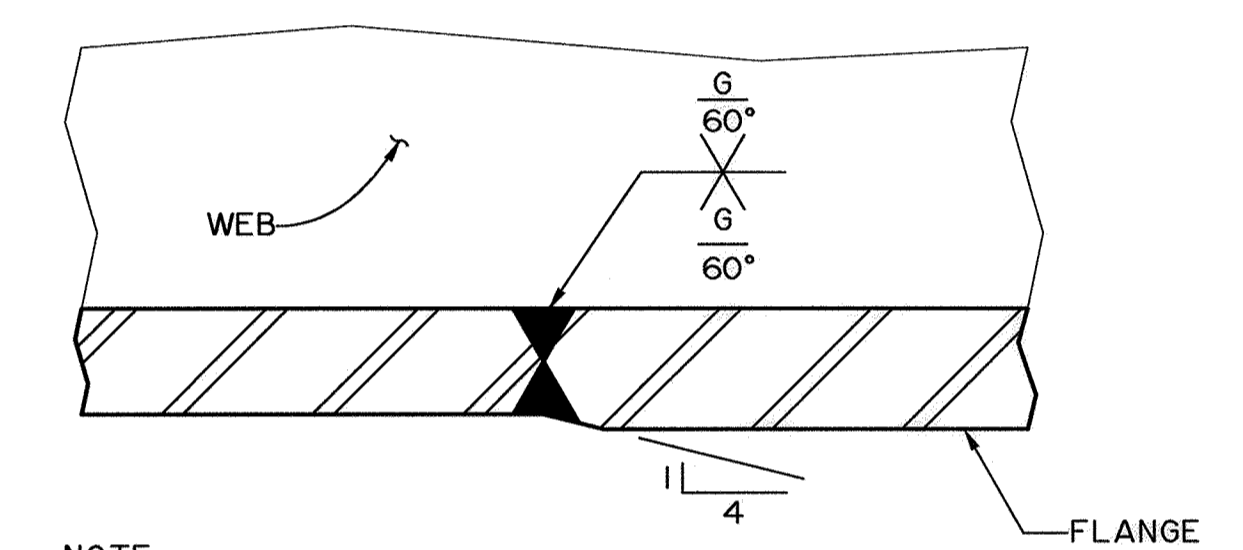
**TYPICAL BOLTED GUSSET FOR LATERAL BRACING DETAIL**

1:10



**WELDED ENDS OF VERTICAL STIFFENERS**

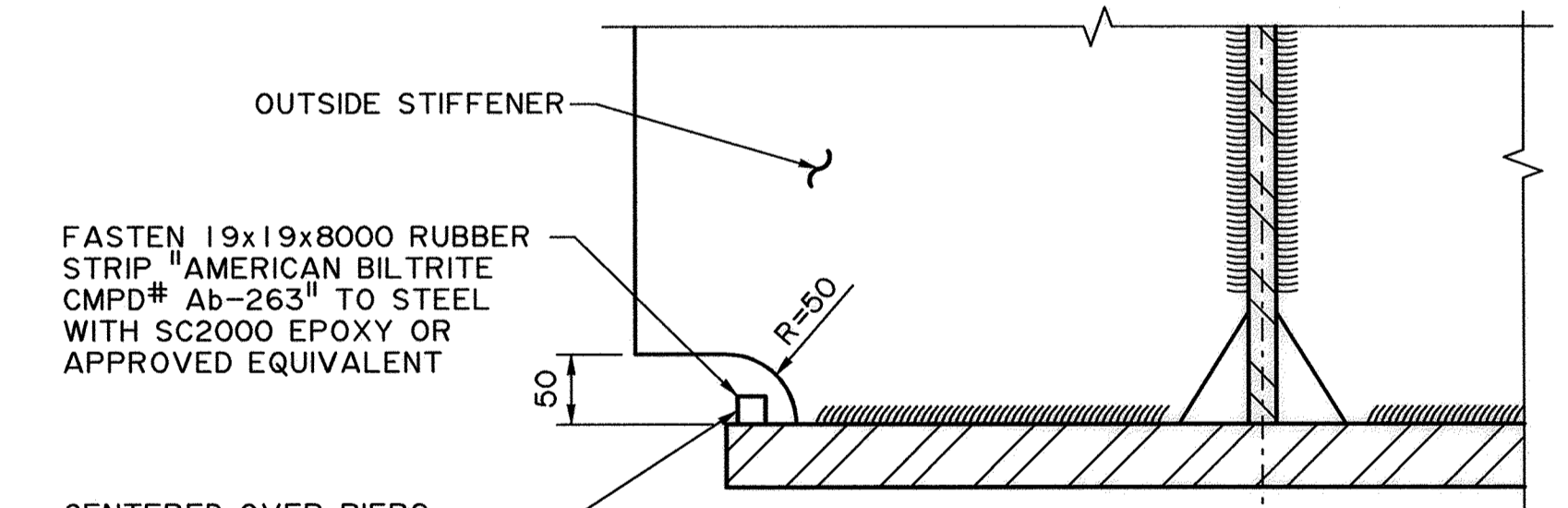
1:10



NOTE:  
ALL FLANGE WELDS ARE TO BE FULL STRENGTH WELDS

**TYPICAL FLANGE WELD**

NTS



**DRIP STRIP DETAIL**

1:5

DETAILS SHOWN ARE CONCEPTUAL AND REPRESENT DEPARTMENT PRACTICES AS REFERENCED IN THE BRIDGE STRUCTURES DESIGN CRITERIA. FULL RESPONSIBILITY FOR DESIGN OF DETAILS REMAINS WITH THE CONSULTANT.

**NOT FOR CONSTRUCTION**

RECOMMENDED DIRECTOR BRIDGE ENGINEERING			
APPROVED EXECUTIVE DIRECTOR TECHNICAL STANDARDS BRANCH			
2012-01-18	VERTICAL STIFFENER & LATERAL BRACING DETAILS	CM	
REV	DATE	REVISIONS	BY

**Alberta** Transportation

**STEEL PLATE GIRDER BRIDGE TYPICAL DETAILS SHEET 2**

DATE	SHEET	DRAWING
2009-01-23	4 of 5	S-1760-08

NH 2012-01-18 S-1760-08-RVLDGN