



NOTE:

1. Weld plates to top pile before placing pile in position
2. Place top pile in position and hammer sufficiently to secure good bearing on bottom pile.
3. Weld splice plates to bottom pile.
4. Butt weld any opening remaining between piles.
5. All piles to be flame cut using a steelyoke to secure a square and even cut.
6. Splice plates to be supplied by the Dept.

STANDARD STEEL H-PILE SPLICE

SCALE - 1/2" = 1'-0"

APRIL 27, 1954

DRG. N° 5499