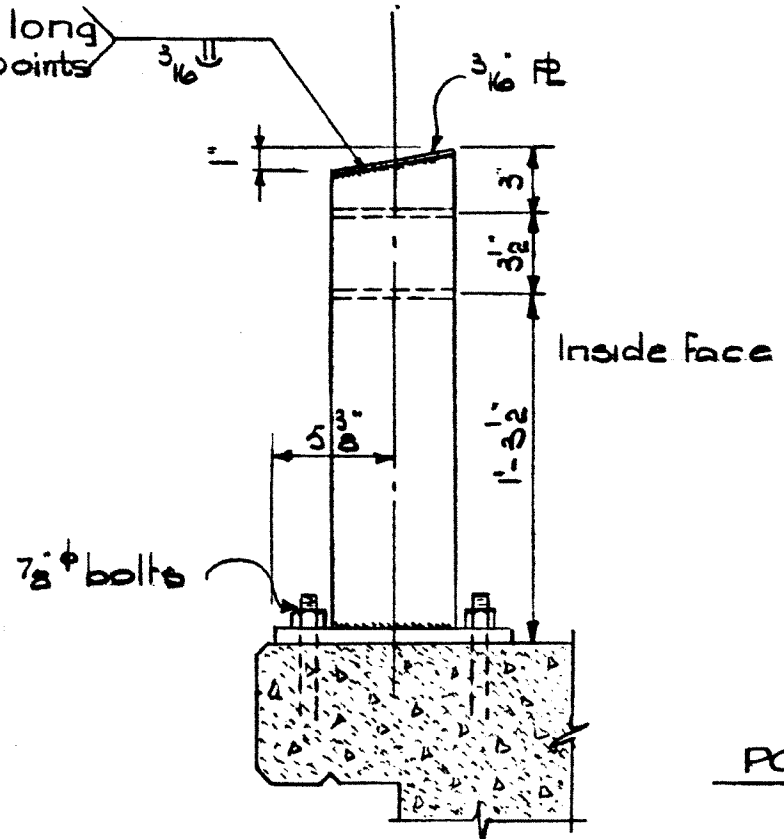


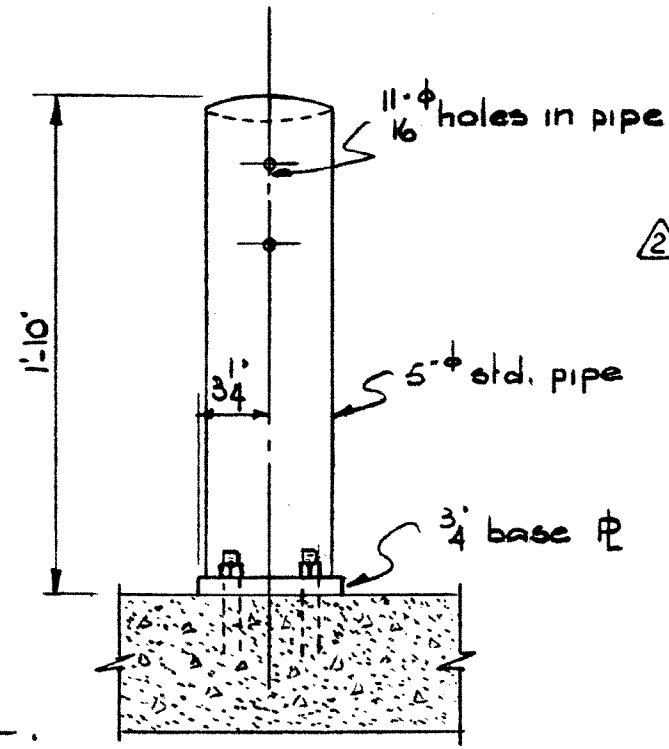
REVISIONS			
1	29/4/64	Redrawn	R.E.
2	22/3/67	Galvanizing	R.W.K.
3	15/6/67	Weld Note	D.A.

3 welds 1" long at third points

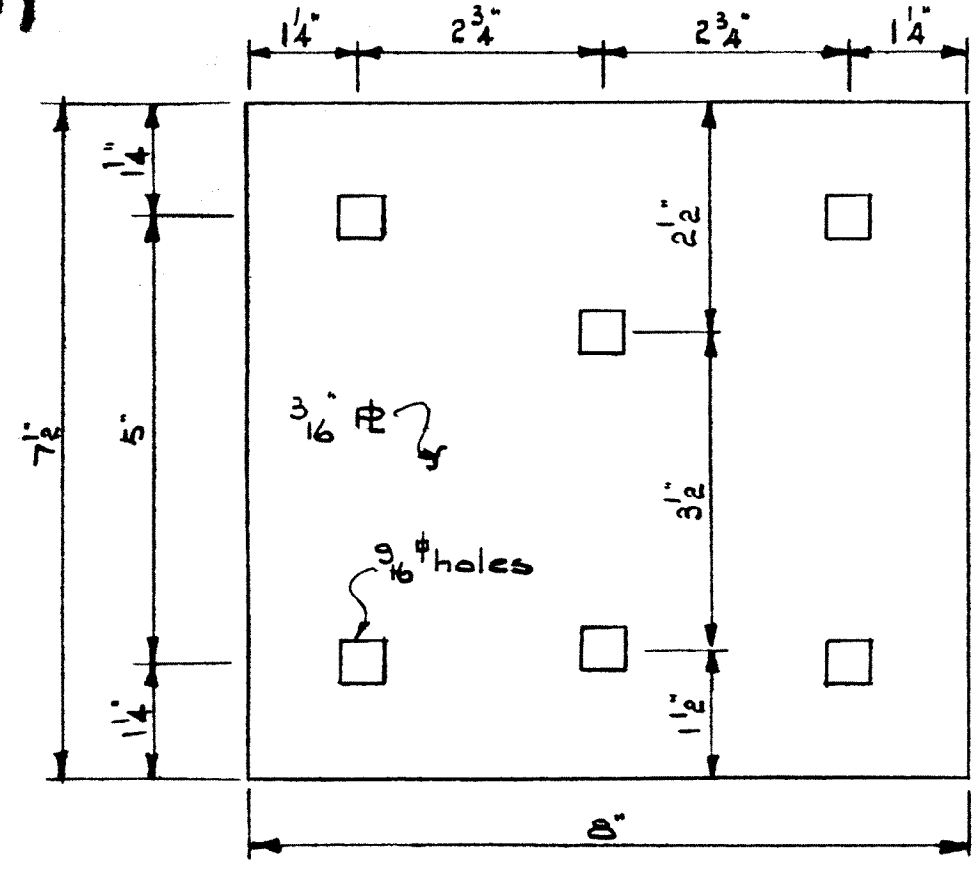
**SUPERSEDED**  
 REANN. S-659  
 Nov. 16 11/70



POST DETAILS  
 N.T.S.



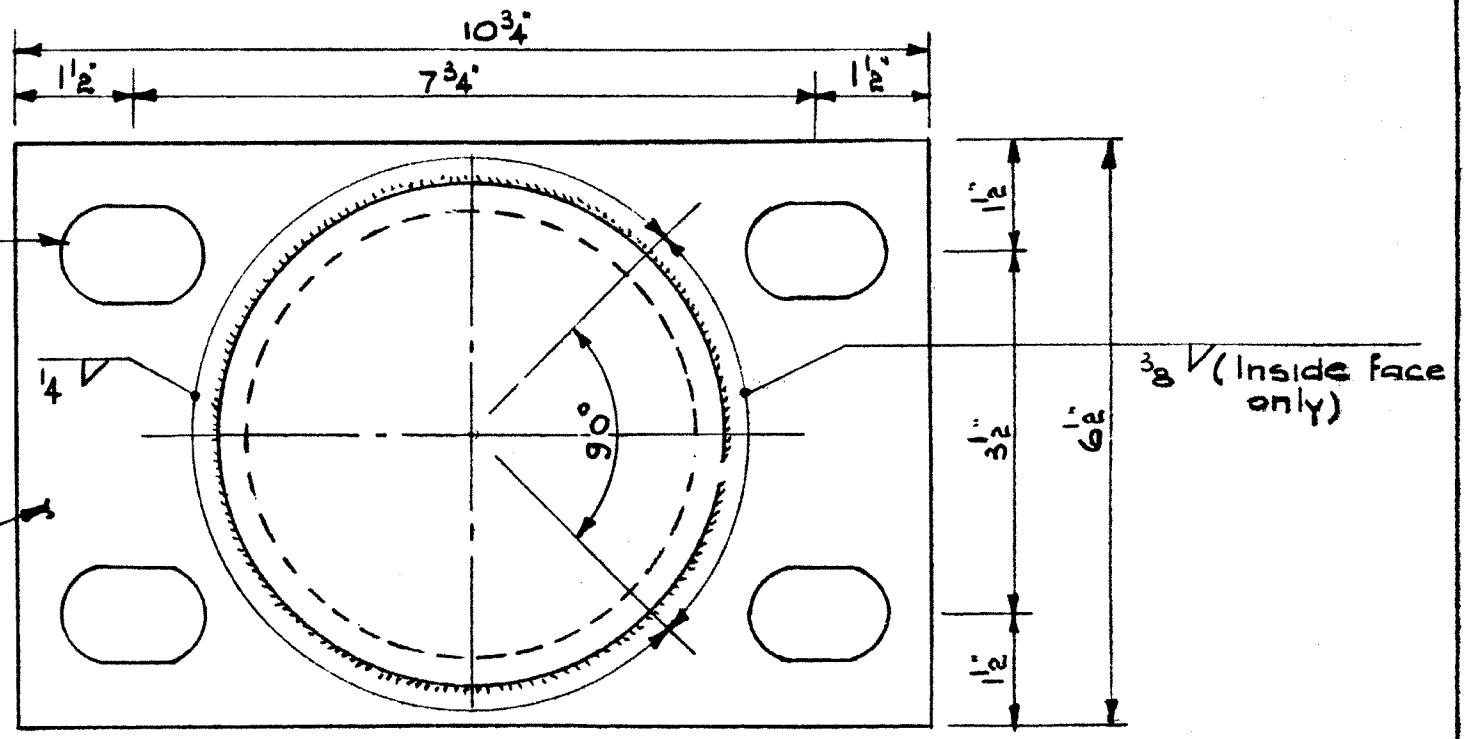
- Each post assembly to be hot-dipped galvanized after fabrication in accordance with ASTM Spec. A123.
- Welding is to conform to the current A.W.S. specification.
- Plate is to conform to the requirements of the A.S.T.M. Specification A36.
- Pipe is to conform to the requirements of A.S.T.M. Specification A53-Grade B.



SPLICE PLATE  
 N.T.S.  
 (For 3"x8" timber rail only)

slotted holes  
 1 1/8" x 1 5/8"

3/4"  $\phi$



BASE PLATE  
 N.T.S.

Total wt - 42#/post

STANDARD PIPE GUARD RAIL  
 POST DETAILS  
 R.E. APR. 29/64  
 S-659