





Diameter of Pipe of equal Periphery in inches	in	ın	Minimum Gauge of Arch Pipe		*B* in inches	Area in Sq. ft.
66	79	49	8	35- ³ 4	13-4	21.3
72	85	54	8	39-12	14-12	25.3

SLOPED END SECTION

Span in inches	in	Slope Ratio X:Y	"Cı" in inches	"C2" in inches	"A" In feet	l .	Invert length of sloped end section."L" feet
79	49	2:1	12	12	12	4	16
85	54	2:1	15	15	12	4	16

NOTE:

- I. The dimensions Tand B shall be measured vertically from a horizontal line drawn across the widest portion of the arch.
- 2. The minimum radius of curvature of any part of the pipe-arch section shall be:

 Not less than the specified dimension "B" minus 2 inches for pipe arches 43" × 27" to 85" × 54" inclusive.
- 3. To permit the use of manufacturer's standard jigs and templates in the fabrication of pipe-arches, a tolerance of plus or minus linch in the dimensions will be permissible, providing the minimum radius of curvature as specified above is not affected.

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PROVINCE OF ALBERTA
DEPARTMENT OF HIGHWAYS
BRIDGE BRANCH

DIMENSIONAL DETAILS

C.I.P. ARCH CULVERTS

FILE: DATE: Apr.21/65 BY: V.G.B.