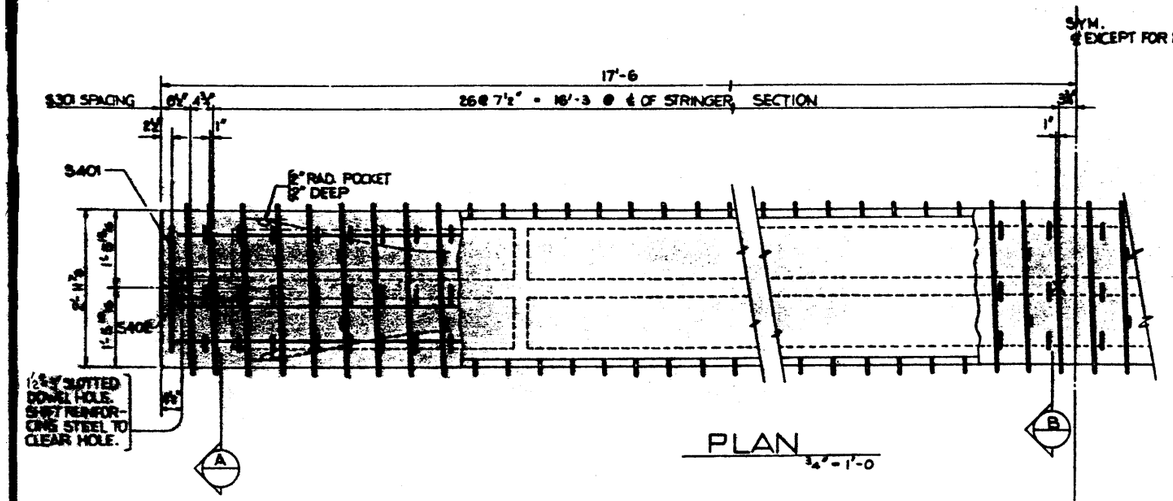
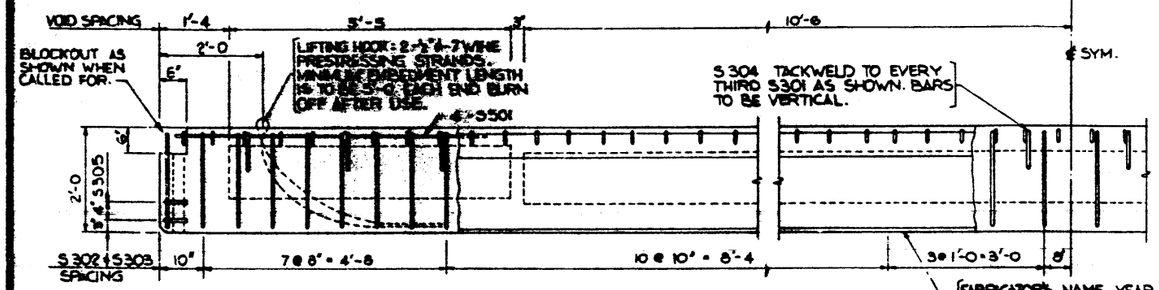
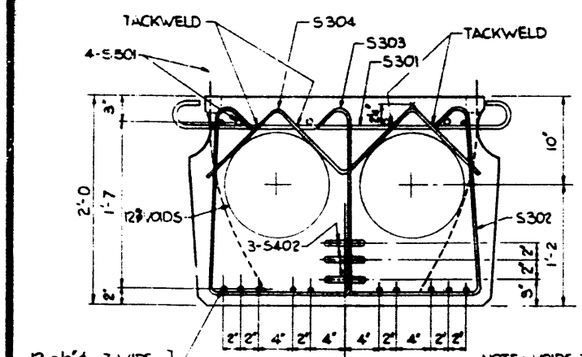
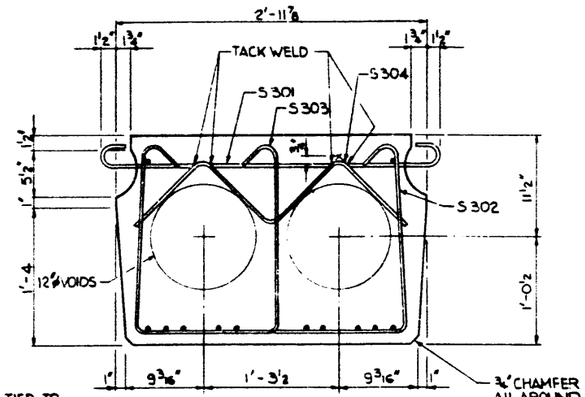


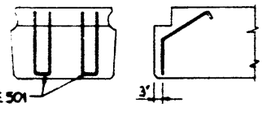


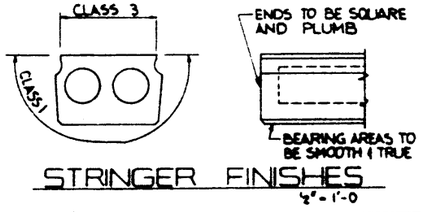
FABRICATOR'S NAME, YEAR OF MANUFACTURE & SERIAL NO. OF UNIT TO BE CAST INTO BOTTOM OF STRINGER IN 2" LETTERS.

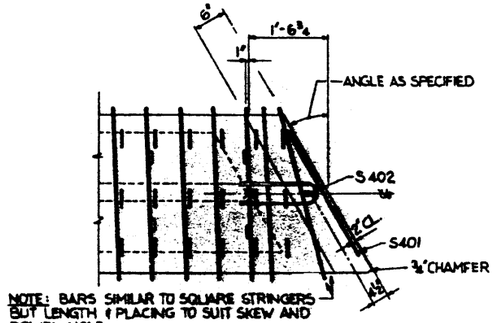


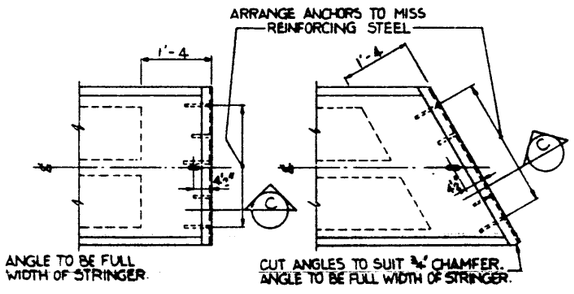
NOTE: VOIDS TO BE TIED TO S 304 BARS WITH WIRE TIES. TACKWELD S 304 TO REBAR CAGE. BARS TO BE VERTICAL.

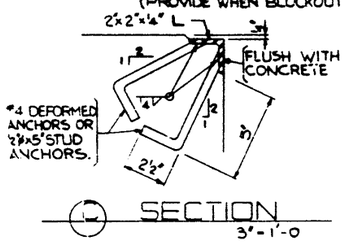


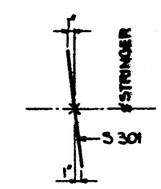










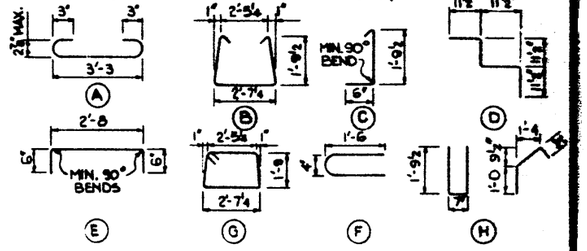


BAR LIST

MARK	SIZE	NO.	TYPE	LENGTH	WEIGHT
S 301	3	86	A	4'-4"	64
S 302	3	42	B	6'-10"	106
S 303	3	42	C	2'-2"	41
S 304	3	18	D	3'-10"	26
S 305	3	4	E	2'-8"	6
S 401	4	2	G	9'-4"	12
S 402	4	6	F	3'-2"	13
E 501	5	4	H	6'-2"	25
S 501	5	8	STR.	6'-0"	50
				TOTAL :	566

BAR TYPES N.T.S

(ALL BAR DIMENSIONS ARE OUT TO OUT.)



GENERAL NOTES:

DESIGN:

- A.A.S.H.O. 1969 SPECIFICATIONS PLUS INTERIMS TO 1972, EXCEPT ALLOWABLE FINAL CONCRETE STRESS = 420 P.S.I. IN TENSION IN PRECOMPRESSED TENSILE ZONE.
- LOADING: 3/3 OF ONE WHEEL LINE OF AN HS-20-44 TRUCK PLUS FULL DEAD LOAD PLUS 2" WEARING SURFACE.

MATERIALS:

- CONCRETE SHALL BE OF STANDARD WEIGHT AGGREGATE WITH A MAXIMUM SIZE OF ¾". MINIMUM COMPRESSIVE STRENGTH SHALL BE 5,000 P.S.I. AT 28 DAYS. AIR ENTRAINMENT SHALL BE NOT LESS THAN 5%.
- PRESTRESSING STEEL SHALL BE ½" DIAMETER - 7 WIRE 270 K STRAND.

FABRICATION:

- REINFORCEMENT: DIAMETERS OF ALL BENDS AND DETAILS OF ALL HOOKS UNLESS OTHERWISE NOTED SHALL CONFORM TO THE RECOMMENDED SIZES DETAILED IN THE A.C.I. MANUAL OF STANDARD PRACTICE FOR DETAILING REINFORCED CONCRETE STRUCTURES.
- PRESTRESSING STEEL: INITIAL TENSIONING LOAD = 28.9 K/STRAND
  DESIGN LOAD = 23.8 K/STRAND
- CONCRETE SHALL ATTAIN 4000 P.S.I. COMPRESSIVE STRENGTH BEFORE THE PRESTRESSING FORCE IS TRANSFERRED.
- ANCHOR BOLT ASSEMBLIES SHALL BE CAST IN STRINGER AT SPACINGS AS REQUIRED.
- STRINGERS SHALL CONFORM TO THE REQUIREMENTS OF THE BRIDGE BRANCH SPECIFICATIONS FOR PRESTRESSED CONCRETE BRIDGE UNITS.
- THE SURFACE OF GROUT KEYS AND END BLOCKOUTS SHALL BE SANDBLASTED.
- ALTERNATE HOLD DOWN DEVICES FOR PLACEMENT OF VOIDS WILL BE CONSIDERED.

ERECTION:

- LIFTING FORCE AT EACH HOOK MUST BE NOT MORE THAN 25° FROM THE VERTICAL LINE AT ALL TIMES. STRINGER SURFACE MUST BE LEVEL AT ALL TIMES.

(3)

NO.	DATE	DESCRIPTION	BY
		REVISIONS	

APPROVED

DIRECTOR BRIDGE ENGINEER

DATE

PROVINCE OF ALBERTA
DEPARTMENT OF HIGHWAYS AND TRANSPORT
BRIDGE BRANCH

PRESTRESSED CONCRETE 35 FT. SPAN TYPE "M" STRINGER

DESIGNED	DRAWN BY	DATE	CHECKED BY	DATE	STREAM	LOCATION	HWY. NO.	SCALE	FILE NO.	SHEET	DRWG. NO.
D.McGUFFIE E.B.J.	J STANLEY	JAN. 1973									S-869-73

MP 203