

#### **CULVERTS**

## **METAL PIPE**

Any product that meets the requirements of Alberta Transportation Standard Specification for Highway Construction, Specification 5.23 Supply of Corrugated Metal Pipe and Pipe Arches or Specification 5.22 Supply and Install Smooth Wall Steel Pipes or Highway Maintenance Specifications, Specification 54.9 Supply and Installation of Culverts or Specifications for Bridge Construction, Section 18 Supply and Construction of CSP and SPCSP Structures qualifies under this section.

#### Reference

<u>Best Practice Selection of Culvert Types</u> (Guidelines for Culvert Material Selection) <u>Best Practice Guidelines for Culvert Liner Selection</u>

# **SMOOTH WALL STEEL PIPE (SWSP)**

Smooth wall steel pipe (9.5 mm wall thickness) shall meet ASTM A252 Grade 2 Specification.

# **CORRUGATED METAL PIPE**

PROVEN PRODUCTS	TRIAL PRODUCTS	POTENTIAL PRODUCTS
C.S.P. Corrugated Steel Pipe		
C.A.P. Corrugated Aluminized		
Pipe		
C.S.P. Arch Corrugated Steel		
Pipe Arch		
Aluminized Type II C.S.P.		
Polymer Coated C.S.P.		
REPORT		

# **COUPLERS**

Couplers shall meet specification CSA G401

PROVEN PRODUCTS	TRIAL PRODUCTS	POTENTIAL PRODUCTS

# PRODUCTS LIST

# STRUCTURAL PLATE CORRUGATED METAL PIPE

PROVEN PRODUCTS	TRIAL PRODUCTS	POTENTIAL PRODUCTS
S.P.C.S.P. Structural Plate		
Corrugated Steel Pipe		
S.P.C.S.P. Arch		
ARSA MP152 (FSI)		
ARSA MP152S (FSI)		

# PROPRIETARY SPCMP

PROVEN PRODUCTS	TRIAL PRODUCTS	POTENTIAL PRODUCTS
Super-Cor (Atlantic)	MP-200 (Twister)	
Bridge Plate (Armtec)	Dur-a-span (Atlantic) (Expiry Date: Sept 2027) Report	BridgeCor (Expiry Date: Nov. 2025) Caveat
Best-Kote Coating		
Strata-CAT Coating	ULTRA – COR (Expiry Date: Sept. 2033) Caveat: Impermeable waterproofing membrane required in corrosive environment.	

# **TUNNEL LINER PLATE**

# **PROPRIETARY**

PROVEN PRODUCTS	TRIAL PRODUCTS	POTENTIAL PRODUCTS
ArmtecTunnel Liner Plate		

# **CONCRETE ARCH SYSTEMS**

# **PROPRIETARY**

PROVEN PRODUCTS	TRIAL PRODUCTS	POTENTIAL PRODUCTS
	BEBO Arch Systems (Expiry Date: TBD by Bridge	
	section)	



#### **GATES**

# **PROPRIETARY**

PROVEN PRODUCTS	TRIAL PRODUCTS	POTENTIAL PRODUCTS
Armtec HG 5615 Heavy Duty		
Fabricated Gate		
Armtec 20-10 Cast Iron Slide		
Gate		

#### **POLYETHYLENE PIPE**

Any product that meets the requirements of Alberta Transportation Standard Specification for Highway Construction, Specification 5.24 Supply of Polyethylene Pipe or Highway Maintenance Specifications, Specification 54.9 Supply and Installation of Culverts qualifies under this section.

#### **CORRUGATED PROFILE PIPE**

# **PROPRIETARY**

PROVEN PRODUCTS	TRIAL PRODUCTS	POTENTIAL PRODUCTS
Big "O" Boss 1000		

#### **CLOSED PROFILE PIPE**

#### **PROPRIETARY**

PROVEN PRODUCTS	TRIAL PRODUCTS	POTENTIAL PRODUCTS
Weholite		

#### **OPEN PROFILE PIPE**

#### **PROPRIETARY**

PROVEN PRODUCTS	TRIAL PRODUCTS	POTENTIAL PRODUCTS
Big "O" Boss 2000		
Solflo Max	<u>DuroMaxx</u>	
REPORT 2007	(Expiry Date: Mar 2028)	
REPORT 2009		
ADS N-12		

# **POLYVINYL CHLORIDE PIPE**

Any product that meets requirements of Alberta Transportation Standard Specification for Highway Construction, Specification 5.17 Supply of Polyvinyl Chloride Pipe qualifies under this section.

# PRODUCTS LIST

# TYPE PSM POLYVINYL CHLORIDE DRAINAGE PIPE

#### RIBBED POLYVINYL CHLORIDE DRAINAGE PIPE

PROVEN PRODUCTS	TRIAL PRODUCTS	POTENTIAL PRODUCTS
Perma-Loc		
Ultra-Rib		

# PRESSURE POLYVINYL CHLORIDE DRAINAGE PIPE

PROVEN PRODUCTS	TRIAL PRODUCTS	POTENTIAL PRODUCTS

# REINFORCED CONCRETE PIPE (R.C.P.)

Any product that meets the requirements of Alberta Transportation Standard Specification for Highway Construction Specification 5.16 Supply of Reinforced Concrete Pipe and Related Junctions, Fittings and Materials qualifies under this section.

Caveat: Triangular Reinforced Concrete Box Culvert shall have water passage cross sectional area of less than or equal to  $1.767\ m^2$ .

## **BEAVER CONTROL**

#### **PROPRIETARY**

PROVEN PRODUCTS	TRIAL PRODUCTS	POTENTIAL PRODUCTS
Beaver Stop NOTE: "Use is restricted to non-fish bearing streams."	Sloped Grating (Expiry Date: February 2026)	
Beaver Proof ADD ON NOTE: "Use is restricted to non-fish bearing streams."		

# **END TREATMENTS**

**PROPRIETARY** 

	TRIAL PRODUCTS	POTENTIAL PRODUCTS
CO-LITE TIVE		
<u>T 2005</u>		
T 2007		
T 2009		
T 2005 T 2007		



# PRODUCTS LIST

# **CULVERT LINER**

# **PROPRIETARY**

PROVEN PRODUCTS	TRIAL PRODUCTS	POTENTIAL PRODUCTS
	GeoSpray Geo Polymer Mortar (Expiry Date: March 2028)	
	Novaform PVC Liner (Expiry Date: Sept. 2027)	
	Insitupipe (Expiry Date: July 2026)	
	CENTRI PIPE (Expiry Date: Mar 2025)	